THE POLE SHALL BE OF A ROUND SECTION OF 2mm WALL THICKNESS. FOR STREET NAMES AND D SECTION FOR ROAD SIGNS.

EACH POLE IS TO BE BLANKED-OFF AT THE TOP BY MEANS OF A MILD STEEL PLATE WITH THE SAME FORM AS THE ROUND SECTION AND AT LEAST 1.5mm THICK, WELDED TO THE TOP. THE WELDING JOINT MUST BE WATERTIGHT AND SMOOTHED OFF AFTER WELDING.

A BASE PLATE OF 3mm THICK MILD STEEL AND 200mm SQUARE IS TO BE WELDED TO THE BASE OF EACH POST BY MEANS OF 4 EVENLY SPACED WELDS, EACH NOT LESS THAN 20mm LONG.

ALSO REFER TO SECTION 612 OF THE STANDARD SPECIFICATIONS FOR MUNICIPAL CIVIL ENGINEERING WORKS, 3rd EDITION, 2005.

ALL HAZARD MARKER SIGNS TO BE HIGH INTENSITY PRISMATIC.

NO UNISTRUTS ON SIGNS ALLOWED (UP TO 600mm R SERIES & UP TO 900mm W SERIES).

SIGN BOARDS
STREET NAME SIGNS
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